

Fig • 2 PRIOR ART

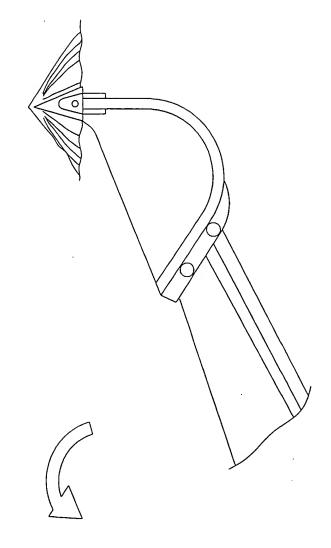
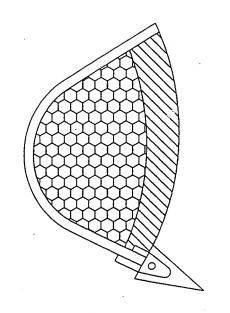
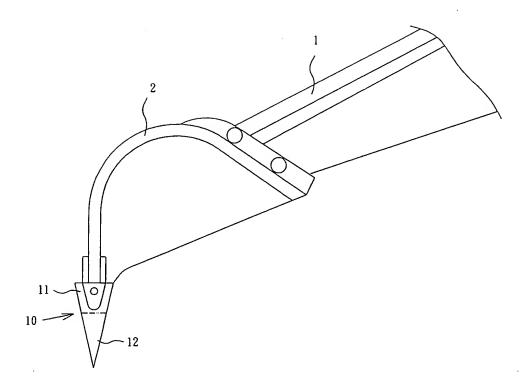


Fig · 3
PRIOR ART





Fig· 4

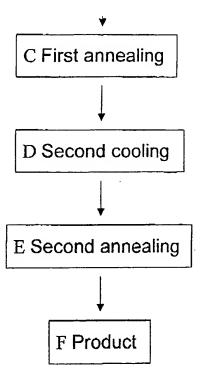
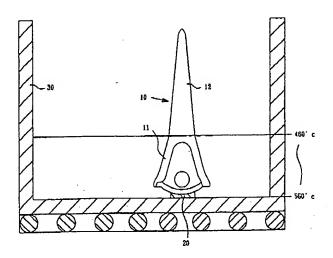
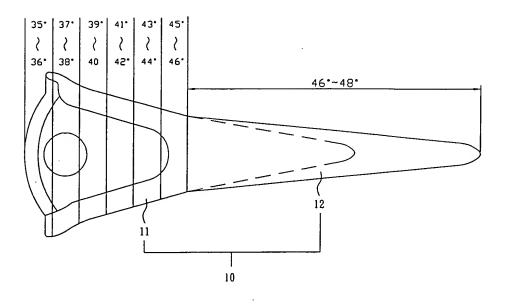


Fig • 5

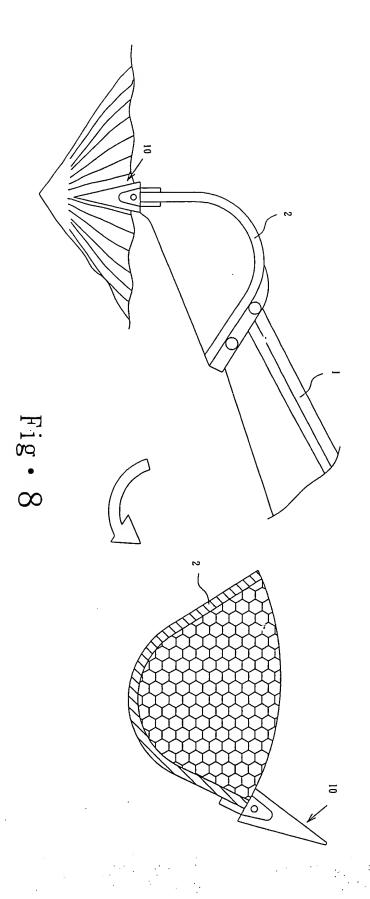


Fig·6

Hardness number expressed in HRC



Fig·7



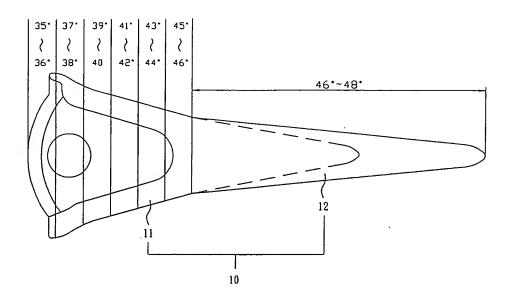
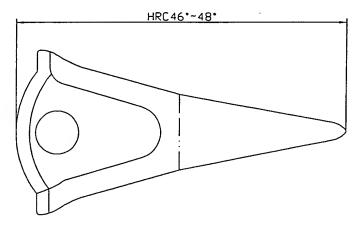


Fig · 9A



Fig·9B